



Originators and Designers of Specialty Reamers and Cutting Tools Since 1918

Duplex Chucking Reamers with Straight Shank



Flute
High Spiral, Left Hand

Shank
Straight

Cut
Right Hand

Material
High Speed Steel

Schedule H1

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One straight flute, all other flutes helical - for precision finishing and problem holes. GAMMONS® unique duplex flute configuration eliminates chatter and rifling and provides an extremely fine finish – often eliminating the need for polishing or lapping. Excellent for use in a variety of materials including many types of steel, brass, aluminum and plastic.

Chucking reamers are furnished as Left Hand Spiral, Right Hand Cut. Also available in Right Hand Spiral or Straight Flute. Flute Diameters are held to a tolerance of $+.0002"/-.0000"$ unless otherwise specified.

Duplex Chucking Reamers can also be made as specials in extra length, special helix angles, end cutting, with larger diameters or in premium high-speed steel or carbide.

All surface treatments available upon request. Return to GAMMONS® for resharpener

Part Number	Size Range	Flute Length	Number of Flutes	Shank Size	Overall Length
CRDS0026	.2500 - .2656	1.500	6	0.219	6.0
CRDS0028	.2657 - .2813	1.500	6	0.250	6.0
CRDS0029	.2814 - .2969	1.500	6	0.250	6.0
CRDS0031	.2970 - .3125	1.500	6	0.250	6.0
CRDS0032	.3126 - .3281	1.500	6	0.250	6.0
CRDS0034	.3282 - .3438	1.500	6	0.313	6.0
CRDS0035	.3439 - .3594	1.750	6	0.313	6.0
CRDS0037	.3595 - .3750	1.750	6	0.313	6.0
CRDS0039	.3751 - .3906	1.750	6	0.313	6.0
CRDS0040	.3907 - .4063	1.750	6	0.375	6.0
CRDS0042	.4064 - .4219	1.750	6	0.375	6.0
CRDS0043	.4220 - .4375	1.750	6	0.375	6.0
CRDS0045	.4376 - .4531	1.750	6	0.375	6.0
CRDS0046	.4532 - .4688	1.750	6	0.438	7.0
CRDS0048	.4689 - .4844	2.000	6	0.438	8.0
CRDS0050	.4845 - .5000	2.000	6	0.438	8.0
CRDS0053	.5001 - .5313	2.000	6	0.438	8.0
CRDS0056	.5314 - .5625	2.000	6	0.438	8.0
CRDS0059	.5626 - .5938	2.000	6	0.500	8.0
CRDS0062	.5939 - .6250	2.250	8	0.500	9.0
CRDS0065	.6251 - .6563	2.250	8	0.563	9.0
CRDS0068	.6564 - .6875	2.250	8	0.563	9.0



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Part Number	Size Range	Flute Length	Number of Flutes	Shank Size	Overall Length
CRDS0071	.6876 - .7188	2.250	8	0.625	9.0
CRDS0075	.7189 - .7500	2.500	8	0.688	9.5
CRDS0078	.7501 - .7813	2.500	8	0.688	9.5
CRDS0081	.7814 - .8125	2.500	8	0.750	9.5
CRDS0084	.8126 - .8438	2.500	8	0.750	9.5
CRDS0087	.8439 - .8750	2.630	8	0.750	9.5
CRDS0090	.8751 - .9063	2.630	8	0.750	10.0
CRDS0093	.9064 - .9375	2.630	8	0.875	10.0
CRDS0096	.9376 - .9688	2.630	8	0.875	10.0
CRDS0100	.9689 - 1.0000	2.750	8	0.875	10.5
CRDS0106	1.0001 - 1.0625	2.750	10	0.875	10.5
CRDS0112	1.0626 - 1.1250	2.880	10	1.000	11.0
CRDS0118	1.1251 - 1.1875	2.880	10	1.000	11.0
CRDS0125	1.1876 - 1.2500	3.000	10	1.125	11.5
CRDS0131	1.2501 - 1.3125	3.000	10	1.125	11.5
CRDS0137	1.3126 - 1.3750	3.250	10	1.250	12.0
CRDS0143	1.3751 - 1.4375	3.250	10	1.250	12.0
CRDS0150	1.4376 - 1.5000	3.500	10	1.375	12.5
CRDS0156	1.5001 - 1.5625	3.500	10	1.375	12.5
CRDS0162	1.5626 - 1.6250	3.750	10	1.375	13.0
CRDS0168	1.6251 - 1.6875	3.750	12	1.375	13.0
CRDS0175	1.6876 - 1.7500	4.000	12	1.500	13.5
CRDS0181	1.7501 - 1.8125	4.000	12	1.500	13.5
CRDS0187	1.8126 - 1.8750	4.250	12	1.500	14.0
CRDS0193	1.8751 - 1.9375	4.250	12	1.500	14.0
CRDS0200	1.9376 - 2.0000	4.250	12	1.500	14.0